

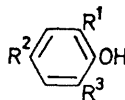
Adamantyl-substituted Phenols

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Summary A convenient one-step synthesis of adamantyl-substituted phenols from a mixture of a phenol and 1-bromoadamantane in *NN*-dimethylformamide is described.

It has been reported¹ that alkylation at the *ortho* and *para* positions in the aromatic ring increases the lability of the phenolic hydrogen and thus the antioxidant efficiency, which is further enhanced by the presence of very bulky *ortho*-substituents. Therefore it seemed to us that synthesis of adamantyl substituted phenols may be useful. We now report a convenient procedure for the mono-, di-, and tri-substitution of phenols at the *ortho* and *para* positions by 1-bromoadamantane.



- (I) $R^1 = \text{Adamantyl}, R^2 = \text{Bu}^t, R^3 = \text{H}$
 (II) $R^1 = R^3 = \text{Adamantyl}, R^2 = \text{Me}_2\text{CH}-$
 (III) $R^1 = R^2 = \text{Adamantyl}, R^3 = \text{H}$
 (IV) $R^1 = R^2 = R^3 = \text{Adamantyl}$

A mixture of 1-bromoadamantane, *p*-isopropylphenol, and sodium (molar ratio: 2 : 1 : 1) in *p*-xylene and *NN*-dimethylformamide after being heated under nitrogen at 83° for 25 h, gave 2,6-diadamantyl-4-isopropylphenol (II) (m.p. 202—204°, yield: 10%). The structure of the product was determined by elemental analysis and n.m.r. (CDCl_3): τ 8.8 (d, 6 isopropyl H; $J = 6.6$ Hz), signals centred at 8.21 and 7.87 (30 adamantyl H), at 7.48 (m, 1 isopropyl H), 4.85 (s, 1 phenolic H), and 3.05 (s, 2 ArH). The chemical shift for the aromatic protons (τ 3.05) and the fact that they

appear as a singlet, indicate that they are identical and, for steric reasons, *ortho* to R^2 . The i.r. spectrum indicates the presence of phenolic OH (ν 3630 cm^{-1}); the i.r. band being sharp in contrast to the broad band present in the spectrum of the starting phenol. Treatment of (II) with lead dioxide gave a transient blue colour indicating the probable presence of phenoxy-radical.

It was found that this substitution reaction could be extended to other derivatives of phenol. Thus an approximately equimolar mixture of *p*-*t*-butylphenol and 1-bromoadamantane under the same conditions as for *p*-isopropylphenol yielded a mono-substitution product 2-adamantyl-4-*t*-butylphenol (I) m.p. 126.5—128° in 89% yield. Similarly a mixture of phenol and 1-bromoadamantane (molar ratio: approx. 1 : 2) under the same reaction conditions gave a mixture of products from which a di-substitution product, 2,4-diadamantylphenol (III) (m.p. 252—253°) and a tri-substitution product, 2,4,6-triadamantylphenol (IV) (m.p. >360°) were isolated. The structures of the products (I), (III), and (IV) were determined by elemental analyses, n.m.r. and i.r. spectra. For (I) n.m.r. (CDCl_3): τ 8.7 (s, 9 *t*-butyl H); 8.19, 7.85 (m, 15 adamantyl H); 6.20 (phenolic H); τ 4.54 (d), 4.10 quartet and 3.95 (d), (3 ArH). For (III), n.m.r. (CDCl_3): τ 8.5, 8.21 (d, 30 H); 5.5H (s, 1 phenolic H); 4.28 (quartet), 4.05 (d) and 3.86 (s), (3 ArH). For (IV) n.m.r. (CDCl_3): τ 8.37 (m, 45 adamantyl H); 5.68 (s, 1 phenolic H), 4.05 (s, 2 aromatic protons).

Thus this ready substitution reaction in an aprotic solvent provides a convenient means of synthesising a wide range of adamantyl substituted phenols.

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¹ "The Chemistry and Physics of Rubber-like Substances," ed. L. Bateman, McClaren & Sons, London, 1963, p. 647.